



# Machine Safety – Before Operations

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## TOPIC: Machine Safety—Before Operations

### Pre-Start Procedures

- Read and understand the Operation and Maintenance Manual
- Always perform a pre-shift walk around inspection
- Clear all personnel and obstacles from the machine path.
- Turn battery disconnect switch to "ON."
- Clean and secure all windows and doors.
- Adjust mirrors for optimum vision.
- Adjust seat for pedal operation and operator's height and weight.
- Inspect and fasten seatbelt or harness.
- Sound horn prior to start-up.
- Start engine from operator's compartment only.

### After Starting Machine

- Allow engine to warm up at low idle.
- Conduct monitoring system test per Operation and Maintenance Manual (if applicable).
- Check panel indicator lights and gauges frequently.
- Check transmission oil level (if applicable).
- Perform brake checks (per Operation and Maintenance Manual).

### Preparing to Move

- Sound horn according to site regulations (allowing three to five seconds after to enable anyone to get out of the way).
- Raise all lowered implements
- Push on the service brake pedal and disengage parking brake.
- Unlock transmission and move control lever to desired gear.
- Release the service brake pedal

Discussion Date: \_\_\_\_\_

Employee Participants:

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